

3. Engine start procedures.

- **Make sure engine is in neutral.**
- Press the on/off; wait to hear 2 "beeps" Then press the start button until you hear the engine running.
- When the engine is running check to make sure you have water coming out of the exhaust.
- To stop the engine press the stop button until the engine has stopped.
- An alarm will sound after you stop the engine. Press the on/off once more to turn off the ignition

Should you hear an engine alarm during operation, check the tachometer to identify the reason for the alarm (over heating/oil pressure/battery) immediately shut down the engine-CALL Technical support.

All our yacht engines run with diesel fuel. There is a diesel filler cap under the small cockpit floor panel at the stbd helm which is clearly marked "DIESEL".... DO NOT PUT WATER IN HERE. Fuel level instrument shows the diesel level of the tank with a large deviation and helps you to be informed when tank will be empty, and not to indicate the exact diesel level of full tank. Average fuel consumption 10 liters per hour.



MAXIMUM WORKING SPEED OF ENGINE - 2200 RPM

CAUTION: When sailing with inclination over 20 degrees, stop the engine. All fuel capacity cannot be used. Make sure that the tank will be filled over 10% of its capacity.

When shifting from one gear to another via the idle position, keep the handle in the idle position long enough for the engine to rotate at the minimum RPM.